## Stainless Steel Pipe and Tubing

## "Annealed" Welded and Seamless Pipe



■ "Annealed" pipe is used when the specifications referenced below are required and is available only in the NPS diameters and schedule wall thicknesses shown.
■ Welded "annealed" pipe is available per ASTM A 312, ASME SA-312 and ASTM A 358, A 376, A 409 and MIL-P-24691 (corrosion tested) and is stocked in most sizes through 24" diameter.
■ Seamless "annealed" pipe is available per ASTM A 312 and MIL-P-24691 (corrosion tested) and is stocked through 4" size.

- Alloys stocked include Types 304, 304L, 316, 316L and 317L. Other corrosion resistant alloys are available. - Available in 20 foot random lengths.

| Nominal | Outside | Sch | Sch |  |  | Sch |  | Sch |  | Sch |  | XX |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pipe Size | Diameter | 5s | Wt/Ft | 10s | Wt/Ft | 40s | Wt/Ft | 80s | Wt/Ft | 160 | Wt/Ft | Strong | Wt/Ft |
| $1 /$ | . 405 |  |  | . 049 | . 19 | . 068 | . 25 | . 095 | . 32 |  |  |  |  |
| $1 / 4$ | . 540 |  |  | . 065 | . 31 | . 088 | . 40 | . 119 | . 50 |  |  |  |  |
| $3 / 8$ | . 675 |  |  | . 065 | . 43 | . 091 | . 58 | . 126 | . 76 |  |  |  |  |
| $1 /$ | . 840 | . 065 | . 55 | . 083 | . 69 | . 109 | . 87 | . 147 | 1.1 | . 187 | 1.3 | . 294 | 1.8 |
| ${ }_{3}^{1}$ | 1.05 | . 065 | . 70 | . 083 | . 88 | . 113 | 1.2 | . 154 | 1.5 | . 218 | 2.0 | . 308 | 2.5 |
| 1 | 1.31 | . 065 | . 88 | . 109 | 1.4 | . 133 | 1.7 | . 179 | 2.2 | . 250 | 2.9 | . 358 | 3.7 |
| $11_{4}$ | 1.66 | . 065 | 1.1 | . 109 | 1.8 | . 140 | 2.3 | . 191 | 3.1 | . 250 | 3.9 | . 382 | 5.3 |
| $11 / 2$ | 1.90 | . 065 | 1.3 | . 109 | 2.1 | . 145 | 2.8 | . 200 | 3.7 | . 281 | 5.0 | . 400 | 6.6 |
| 2 | $2^{3 / 8}$ | . 065 | 1.6 | . 109 | 2.7 | . 154 | 3.7 | . 218 | 5.1 | . 343 | 7.6 | . 436 | 9.2 |
| $21 / 2$ | 27/8 | . 083 | 2.5 | . 120 | 3.6 | . 203 | 5.9 | . 276 | 7.8 | . 375 | 10.2 | . 552 | 14.0 |
| 3 | $31 / 2$ | . 083 | 3.1 | . 120 | 4.4 | . 216 | 7.8 | . 300 | 10.5 | . 438 | 14.7 | . 600 | 19.0 |
| $31 / 2$ | 4 | . 083 | 3.6 | . 120 | 5.1 | . 226 | 9.3 | . 318 | 12.8 |  |  | . 636 | 23.4 |
| 4 | $41 / 2$ | . 083 | 4.0 | . 120 | 5.7 | . 237 | 11.0 | . 337 | 15.3 | . 531 | 23.0 | . 674 | 28.2 |
| 5 | $59 / 16$ | . 109 | 6.5 | . 134 | 8.0 | . 258 | 15.0 | . 375 | 21.3 | . 625 | 33.7 | . 750 | 39.5 |
| 6 | $65 / 8$ | . 109 | 7.8 | . 134 | 9.5 | . 280 | 19.4 | . 432 | 29.2 | . 719 | 46.4 | . 864 | 54.4 |
| 8 | $85 / 8$ | . 109 | 10.1 | . 148 | 13.7 | . 322 | 29.2 | . 500 | 44.4 | . 906 | 76.5 | . 875 | 74.1 |
| 10 | $10^{3 / 4}$ | . 134 | 15.6 | . 165 | 19.1 | . 365 | 41.4 | . 500 | 56.0 | 1.125 | 118 | 1.00 | 107 |
| 12 | $12^{3 / 4}$ | . 156 | 21.5 | . 180 | 24.7 | . 375 | 50.7 | . 500 | 67.0 | 1.312 | 164 | 1.00 | 128 |
|  | 14 | . 156 | 23.6 | . 188 | 28.4 | . 375 | 55.9 | . 500 | 73.8 |  |  |  |  |
|  | 16 | . 165 | 28.6 | . 188 | 32.5 | . 375 | 64.1 | . 500 | 84.7 |  |  |  |  |
|  | 18 | . 165 | 32.2 | . 188 | 36.6 | . 375 | 72.3 | . 500 | 95.7 |  |  |  |  |
|  | 20 | . 188 | 40.7 | . 218 | 47.1 | . 375 | 80.5 | . 500 | 107 |  |  |  |  |
|  | 22 | . 188 | 44.8 | . 218 | 51.9 | . 375 | 88.7 | . 500 | 118 |  |  |  |  |
|  | 24 | . 218 | 56.7 | . 250 | 64.9 | . 375 | 96.9 | . 500 | 128 |  |  |  |  |
|  | 26 |  |  |  |  | . 375 | 105 | . 500 | 139 |  |  |  |  |
|  | 28 |  |  |  |  | . 375 | 113 | . 500 | 150 |  |  |  |  |
|  | 30 | . 250 | 81.3 | . 312 | 101 | . 375 | 121 | . 500 | 161 |  |  |  |  |
|  | 32 |  |  |  |  | . 375 | 130 | . 500 | 172 |  |  |  |  |
|  | 34 |  |  |  |  | . 375 | 138 | . 500 | 183 |  |  |  |  |
|  | 36 | . 250 |  | . 312 |  | . 375 | 146 | . 500 | 194 |  |  |  |  |
|  | 40 |  |  |  |  | . 375 | 162 | . 500 | 216 |  |  |  |  |
|  | 42 |  |  |  |  | . 375 | 171 | . 500 | 227 |  |  |  |  |
|  | 48 |  |  |  |  | . 375 | 195 | . 500 | 260 |  |  |  |  |

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[^0]:    All weights are in pounds per foot, based on a metal density of $.29 \mathrm{lb} / \mathrm{in}^{3}$
    Thicknesses shown under Sch 40s for sizes 14"-24" and 30" are specified by MSS SP-43. All other thicknesses shown under Sch 40s and Sch 80 s for 14 "and larger are not specified by any standard. Alaskan will use the schedule thicknesses shown for all sizes not specified by standard unless otherwise directed.
    Dimensions are per ANSI B36.19 and ANSI B36.10 and are listed in inches.
    Alloys: pg. 56 Tolerances: pg. 58 Specifications: pg. 53, 54

